

OPERATORS MANUAL



*Installation, Operation,
Maintenance and Parts List.*



RS-150

The Remko logo, consisting of the word "Remko" in a bold, black, sans-serif font next to a stylized white graphic of three concentric, slightly offset rings, is positioned to the right of the model number "RS-150".

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PLEASE NOTE: Specifications, measurements and other technical data contained in this manual is subject to change without notice.

INTRODUCTION

This Installation, Operation, and Maintenance manual is designed to help you get the best performance and longest life from your Remko pump.

This pump is a RS 150 Series, mixed flow impeller, self priming centrifugal model with a suction check valve.

The pump is designed for handling various water qualities from clean to sedimented water. The basic material of construction is cast iron, with ductile iron impeller and steel wearing parts.

If there are any questions regarding the pump or its applications which are not covered in this manual or in other literature accompanying this unit, please contact your Remko distributor.

For information or technical assistance on the power source, contact the power source manufacture's local dealer or representative.

The following are used to alert maintenance personnel to procedures which require special attention, to those which could damage equipment, and to those which could be dangerous to personnel:

DANGER!



Immediate hazards which WILL result in severe personal injury or death. These instructions describe the procedure required and the injury which will result from failure to follow procedure.

WARNING!



Hazards or unsafe practices which COULD result in minor personal injury or product or property damage. These instructions describe the requirements and the possible damage which could result from failure to follow the procedure.

NOTE: *Instructions to aid in installation, operation, and maintenance or which clarify a procedure.*

SECTION A - SAFETY

These warnings apply to RS series basic pumps. Remko has no control over or particular knowledge of the power source which will be used. Refer to the manual accompanying the power source before attempting to begin operation.

WARNING!

Before attempting to open or service the pump:

1. Familiarize yourself with this manual.
2. Disconnect or lock out the power source to ensure that the pump will remain inoperative.
3. Allow the pump to cool if overheated.
4. Check the temperature before opening any covers, plates, or plugs.
5. Close the suction and discharge valves.
6. Vent the pump slowly and cautiously.
7. Drain the pump

WARNING!

This pump is designed to handle mild industrial corrosives, sedimented water. Do not attempt to pump volatile, corrosive, or flammable materials which may damage the pump or endanger personnel as result of pump failure.

WARNING!

After the pump has been positioned, make certain that the pump and all piping connections are tight, properly supported and secure before operation.

WARNING!

Do not operate the pump without the guards in place over the rotating parts. Exposed rotating parts can catch clothing, fingers, or tools, causing severe injury to personnel.

WARNING!

Do not remove plates, covers, gauges, pipe plugs, or fittings from an overheated pump. Vapour pressure within the pump can cause parts being disengaged to be ejected with great force. Allow the pump to cool before servicing.

WARNING!

Do not operate the pump against a closed discharge valve for long periods of time. If operated against a closed discharge valve, pump components will deteriorate, and the liquid could come to a boil, pressure, and cause the pump casing to rupture or explode.

WARNING!

Use lifting and moving equipment in good repair and with adequate capacity to prevent injuries to personnel or damage to equipment. Suction and discharge hoses and piping must be removed before lifting.

SECTION B – INSTALLATION

Review all SAFETY information in Section A.

Since pump installations are seldom identical, this section offers only general recommendations and practices required to inspect, position and arrange the pump and piping.

Most of the information pertains to a standard **static lift application** where the pump is positioned above the level of liquid to be pumped.

If installed in a **flooded suction application** where the liquid is supplied to the pump under pressure, some of the information such as mounting, line configuration, and priming must be tailored to the specific application.

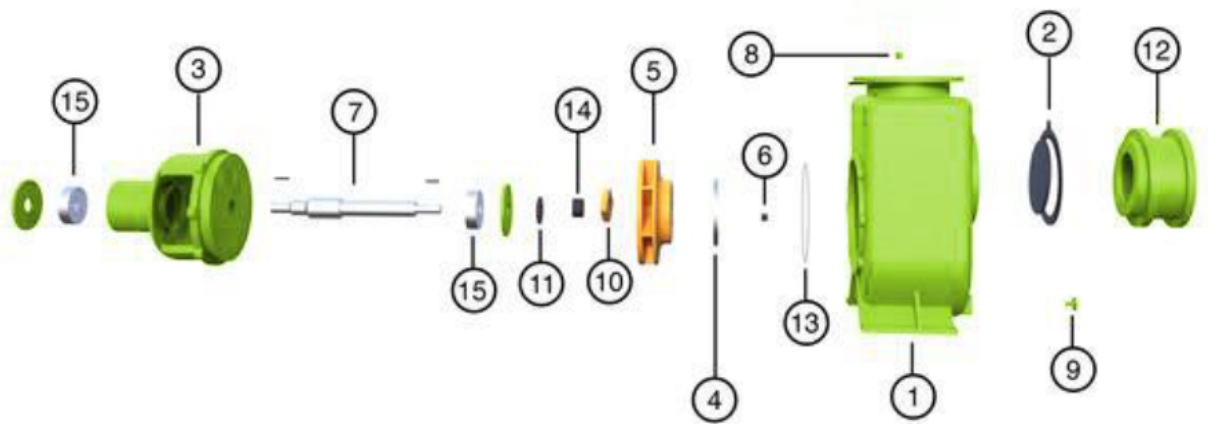
Since the pressure supplied to the pump is critical to performance and safety, **be sure** to limit incoming pressure to **50%** of the maximum permissible operating pressure as shown on the pump performance curve.

For further assistance, contact your Remko distributor.

Pump Dimensions

See Figure 1 below for the approximate physical dimensions of this pump.

EXPLODED DRAWING



1. PREINSTALLATION INSPECTION

The pump assembly was inspected and tested before from the factory. Before installation, inspect the pump for damage which may have occurred during shipment. Check as follows:

- Inspect the pump for cracks, dents, damaged threads, and other obvious damage.
- Check for and tighten loose attaching hardware. Since gaskets tend to shrink after drying, check for loose hardware at mating surfaces.
- Carefully read all warnings and cautions contained in this manual or affixed to the pump, and perform all duties indicated. Note the direction of rotation indicated on the pump. Check that the pump shaft rotates counterclockwise when facing the suction end of the pump.

CAUTION!



Only operate this pump in the direction indicate by the arrow on the pump body and on the accompanying decal. Refer to ROTATION in OPERATION, Section C.

- Check levels and lubricate as necessary. Refer to LUBRICATION in the MAINTENANCE AND REPAIR section of this manual and perform duties as instructed.
- If the pump and power source have been stored for more than 12 months, some of the components or lubricants may have exceeded their maximum shelf life. These must be inspected or replaced to ensure maximum pump service.
- If the maximum shelf life has been exceeded, or if anything appears to be abnormal, contact your Remko distributor or the factory to determine the repair or updating policy. Do not put the pump into service until appropriate action has been taken.

2. POSITIONING PUMP

Lifting

Use lifting equipment with a capacity of at least **563kg**. This pump weighs approximately **85kg**, not including the weight of accessories and base. Customer installed equipment such as suction and discharge piping **must** be removed before attempting to lift.

CAUTION!



The pump assembly can be seriously damaged if the cables or chains used to lift and move the unit is improperly wrapped around the pump.

Mounting

Locate the pump in an accessible place as close as practical to the liquid being pumped. Level mounting is essential for proper operation.

The pump may have to be supported or shimmed to provide for level operation or to eliminate vibration.

Clearance

When positioning the pump, ensure clearances of **500 mm** at both the back cover and rotating assembly, allowing easy access to the pump interior.

3. SUCTION AND DISCHARGE PIPING

Pump performance is adversely affected by increase suction lift, discharge elevation. And friction losses. See the performance curve and operating range shown on Page 20 to be sure your overall application allows pump to operate within the safe operation range. -Figure 9.

Materials

Either pipe or hose maybe used for suction and discharge lines: however, the materials must be compatible with liquid being pumped.

If hose is used in suction lines, it must be the rigid-wall, reinforced type to prevent collapse under suction. Using piping couplings in suction lines is not recommended.

Line Configuration

Keep suction and discharge lines as straight as possible to minimize friction losses. Make minimum use of elbows and fittings, which substantially increase friction loss. If elbows are necessary, use the long radius type to minimize friction loss.

Connections to Pump

Before tightening a connecting flange, align it exactly with the pump port. Never pull a pipe line into place by tightening the flange bolts and/or couplings.

Lines near the pump must be independently supported to avoid strain on the pump which could cause excessive vibration, decrease bearing life, and increased shaft and seal wear. If hose-type lines are used, they should have adequate support to secure them when filled with liquid and under pressure.

Gauges

Most pumps are drilled and tapped for installing discharge pressure and vacuum suction gauges. If these gauges are desired for pumps that are not tapped, drill and tap the suction and discharge lines not less than 500 mm from the suction and discharge ports and install the lines. Installation closer to the pump may result in erratic readings.

4. SUCTION LINES

To avoid air pockets which could affect pump priming, the suction line must be as short and direct as possible. When operation involves a suction lift, the line must always slope upward to the pump from the source of the liquid being pumped: if the line slopes down to the pump at any point along the suction run, air pockets will be created.

Fittings

Suction lines should be the same size as the pump inlet. If reducers are used in suction lines, they should be the eccentric type, and should be installed with the flat part of the reducers uppermost to avoid creating air pockets. Valves are not normally used in suction lines, but if a valve is used, install it with the horizontal to avoid air pockets.

Strainers

If a strainer is furnished with the pump, be certain to use it; any spherical solids which pass through a strainer furnished with the pump will also pass through the pump itself.

If a strainer is not furnished with the pump, but is installed by the pump user, make certain that the total area of the openings in the strainer is at least three or four times the cross section of the suction line, and that the openings will not permit passage of solids larger than the solids handling capability of the pump.

Sealing

Since even a slight leak will affect priming, head, and capacity, especially when operating with a high suction lift; all connections in the suction line should be sealed with pipe dope to ensure an airtight seal. Follow the sealant manufacturer's recommendations when selecting and applying the pipe dope. The pipe dope should be compatible with the liquid being pumped.

Suction Lines in Sumps

If a single suction line is installed in a sump, it should be positioned away from the wall of the sump at a distance equal to 1 ½ times the diameter of the suction line.

If there is a liquid flow from an open pipe into the sump, the flow should be kept away from the suction inlet because the inflow will carry air down into the sump, and air entering the suction line will reduce pump efficiency.

If it is necessary to position inflow close to the suction inlet, install a baffle between the inflow and the in suction lines, it must be the rigid-wall, reinforced type to prevent collapse under suction. Using piping couplings in suction lines is not recommended. Suction inlet at a distance 1 ½ times the diameter of the suction pipe. The baffle will allow entrained air to escape from the liquid before it is drawn into the suction inlet.

If two suction lines are installed a single sump, the flow paths may interact, reducing the efficiency of one or both pumps. To avoid this, position the suction inlets so that they are separated by a distance equal to at least 3 times the diameter of the suction pipe.

Suction Line Positioning

The depth of submergence of the suction line is critical to efficient pump operation. Figure 2 below shows recommended minimum submergence vs. velocity.

NOTE: *The pipe submergence required may be reduced by installing a standard pipe increaser fitting at the end of the suction line. The larger opening size will reduce the inlet velocity. Calculate the required submergence using the following formula based on the increased opening size (area or diameter).*



VELOCITY (M./SEC.)= FLOW (M./MIN)x21.22 OR FLOW (M³/SEC.)
DIAMETER IN MM² AREA IN M²

Figure 2. Recommended Minimum Suction Line Submergence vs. Velocity

5. DISCHARGE LINES

Siphoning

Do not terminate the discharge line at a level lower than of the liquid being pumped unless a siphon breaker is used in the line. Otherwise, a siphoning action causing damage to the pump could result.

VALVES

If a throttling valve is desired in the discharge line, use a valve as large as the largest pipe to minimize friction losses. Never install a throttling valve in a suction line.

With high discharge heads, it is recommended that a throttling valve and a system check valve be installed in the discharge line to protect the pump from excessive shock pressure and reverse rotation when it is stopped.

CAUTION!



If the application involves a high discharge head, gradually close the discharge throttling valve before stopping the pump.

Bypass Lines

Self-priming pumps are not air compressors. During the priming cycle, air from the suction line must be vented to atmosphere on the discharge side. If the discharge line is open, this air a check valve has been installed in the discharge line, the discharge side of the pump must be opened to atmospheric pressure through a bypass line installed between the pump discharge and the check valve. A self-priming centrifugal pump **will not prime** if there is sufficient static liquid head to hold the discharge check valve closed.

NOTE: *The bypass line should be sized so that it does not affect pump discharge capacity; however, the bypass line should be at least 25mm in diameter to minimize the chance of plugging.*

In **low discharge head applications** (less than 9 meters), it is recommended that the bypass line be run back to the wet well, and locate 150mm below the water level or cut-off point of the level pump. In some installations, this bypass line may be terminated with a 1800-2400mm length of 32mm ID. **Smooth-bore** hose; air and liquid vented during the priming process will then agitate the hose and break up any solids, grease, or other substances likely to cause clogging.

CAUTION!



A bypass line that is returned to a wet well must be secured against being drawn into the pump suction inlet.

It is also recommended that pipe unions be installed at each 90° elbow in a bypass line to ease disassembly and maintenance.

In **high discharge head applications** (more than 9 metres), an excessive amount of liquid may be bypassed and forced back to the wet well under the full working pressure of the pump; this will reduce overall pumping efficiency. **Therefore, it is recommended that an Automatic Air Release Valve be installed in the bypass line.**

Automatic Air Release Valves are reliable, and require minimum maintenance. See **AUTOMATIC AIR RELEASE VALVE** in this section for installation and theory of operation of the Automatic Air Release Valve. Contact your Remko distributor for selection of an Automatic Air Release Valve to fit your application.

If the installation involves a flooded suction such as below-ground lift station. A pipe union and manual shut-off valve may be installed in the bleed line to allow service of the valve without shutting down the station, and to eliminate the possibility of flooding. If a manual shut-off valve is installed anywhere in the air release piping, it must be a full-opening ball type valve to prevent plugging by solids.

DANGER!

If a manual shut-off valve is installed in a bypass line, it must not be left closed during operation. A closed manual shut-off valve may cause a pump which has lost prime to continue to operate without reaching prime, causing dangerous overheating and possible explosive rupture of the pump casing. Personnel could be severely injured.

Allow an over-heated pump to cool before servicing. Do not remove plates, covers, gauges, or fittings from an overheated pump. Liquid within the pump can reach boiling temperatures, and vapour pressure within the pump can cause parts being disengaged to be ejected with great force. After the pump cools, drain the liquid from the pump by removing the casing drain plug. Use caution when removing the plug to prevent injury to personnel from hot liquid.

6. AUTOMATIC AIR RELEASE VALVE

When properly installed and correctly adjusted to the specific hydraulic operating conditions of the application, the Automatic Air Release Valve will permit air to escape through the bypass line, and then close automatically when the pump is fully primed and pumping at full capacity.

Theory of Operation

Figures 3 and 4 below show a cross-sectional view of the Automatic Air Release Valve, and a corresponding description of operation.

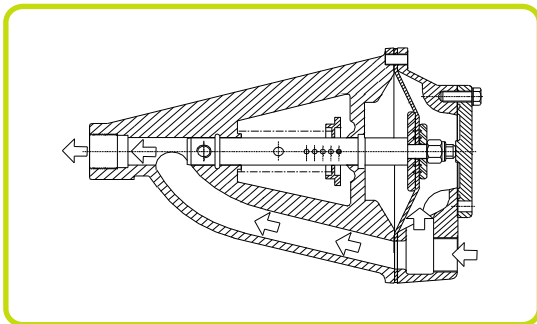


Figure 3. Valve in Open Position

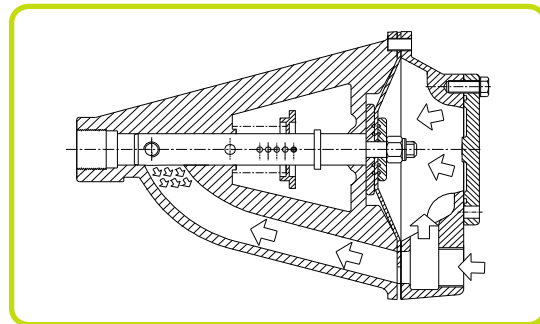


Figure 4. Valve in Closed Position

During the priming cycle, air from the pump casing flows through the bypass line, and passes through the Air Release valve to the wet well (Figure 3).

When the pump is fully primed, pressure resulting from flow against the valve diaphragm compresses the spring and closes the valve (Figure 4). The valve will remain closed, reducing the bypass of liquid to 3.8 to 19 litres per minute, until the pump loses its prime or stops.

WARNING!

Some leakage 3.8 to 19 litres per minute will occur when the valve is fully closed. Be sure the bypass line is directed back to the wet well or tank to prevent hazardous spills.

When the pump shuts down, the spring returns the diaphragm to its original position. Any solids that may have accumulated in the diaphragm chamber settle to the bottom and are flushed out during the next priming cycle.

NOTE: *The valve will remain open if the pump does not reach its designed capacity or head. Valve closing pressure is dependent upon the discharge head of the pump at full capacity. The range of the valve closing pressure is established by the tension rate of the spring as ordered from the factory. Valve closing pressure can be further adjusted to the exact system requirements by moving the spring retaining pin up or down the plunger rod to increase or decrease tension on the spring. Contact your Remko distributor for information about an Automatic Air Release Valve for your specific application.*

Air Release Valve installation

The Automatic Air Release Valve must be independently mounted in a horizontal position and connected to the discharge line of the self-priming centrifugal pump (see Figure 5 below).

NOTE: *If the Air Release Valve is to be installed on a staged pump application, contact the factory for specific installation instructions.*

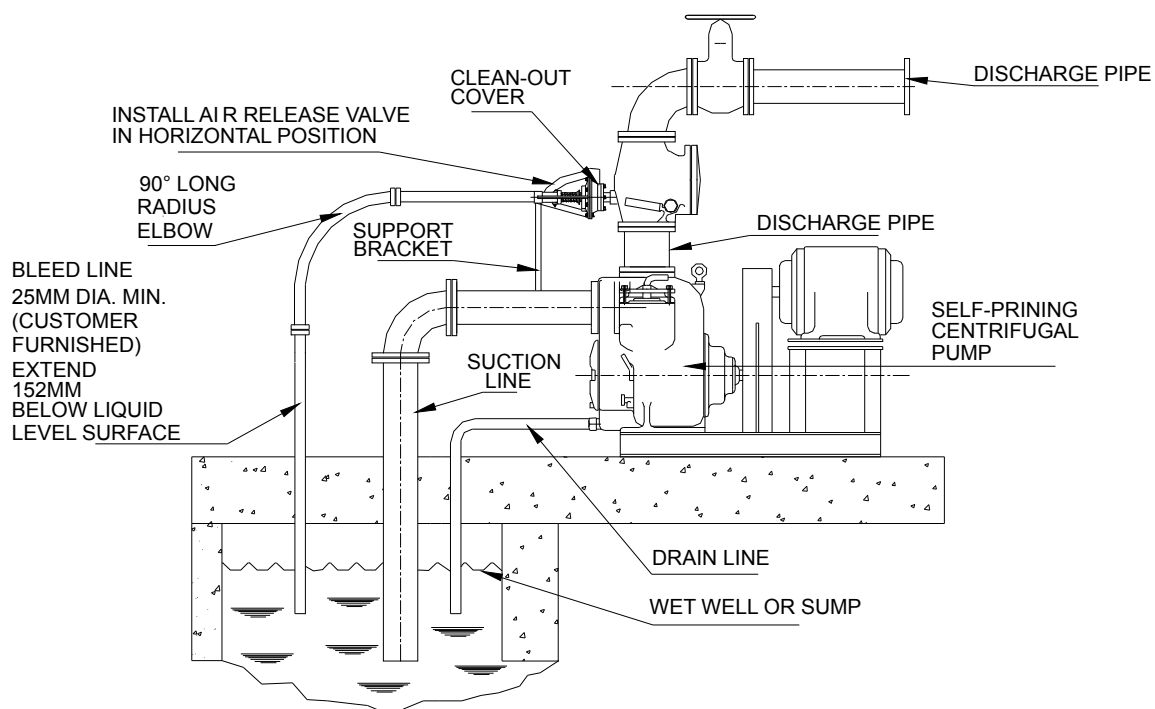


Figure 5. Typical Automatic Air Release Valve Installation

The valve inlet must be installed between the pump discharge port and the non-pressurized side of the discharge check valve. The valve inlet is at the large end of the valve body, and is provided with standard 25mm NPT pipe threads.

The valve outlet is located at the opposite end of the valve, and is also equipped with standard 25mm NPT pipe threads. The outlet should be connected to a bleed line which slopes back to the wet well or sump. The bleed line must be the same size as the inlet piping, or larger. If piping is used for the bleed line, avoid the use of elbows whenever possible.

NOTE: *It is recommended that each Air Release Valve be fitted with an independent bleeder line directed back to the wet well. However, if multiple Air Release Valves are installed in a system, the bleeder lines may be directed to a common manifold pipe. Contact your Remko distributor for information about installation of an Automatic Air Release Valve for your specific application.*

7. ALIGNMENT

The alignment of the pump and its power source is critical for trouble-free mechanical operation. In either a flexible coupling or V-belt driven system, the driver and pump must be mounted so that their shafts are aligned with and parallel to each other. It is imperative that alignment be checked after the pump and piping are installed, and before operation.

NOTE: Check **Rotation**, Section C, before alignment of the pump.

When mounted at the Remko factory, driver and pump are aligned before shipment. Misalignment will occur in transit and handling. Pumps must be checking alignment, tighten the foundation bolts. The pump casing feet and/or pedestal feet, and the driver mounting bolts should also be tightly secured.

WARNING:

When checking alignment, disconnect the power source to ensure that the pump will remain inoperative.

CAUTION:

Adjusting the alignment in one direction may alter the alignment in another direction. Check each procedure after altering alignment.

Coupled Drives

When using couplings, the axis of the power source must be aligned the axis of the pump shaft in both the horizontal and vertical planes. Most couplings require a specific gap or clearance between the driving and the driven shafts. Refer to the coupling manufacturer's service literature.

Align spider insert type couplings by using calipers to measure the dimensions on the circumference of the outer ends of the coupling hub every 90 degrees. The coupling is in alignment when the hub ends are the same distance apart at all points (see Figure 6 page 13).

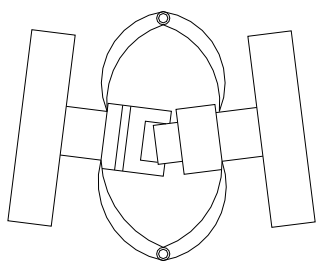


Figure 6. Aligning Spider Type Couplings

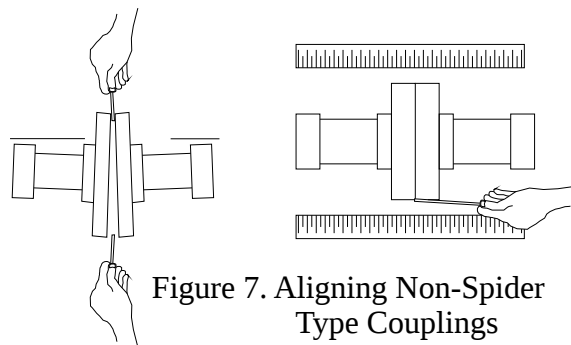


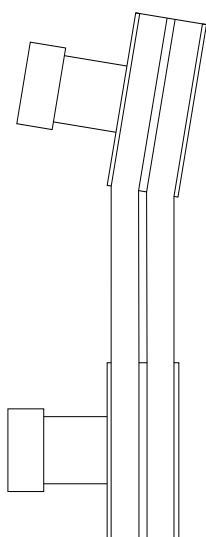
Figure 7. Aligning Non-Spider Type Couplings

Align non-spider type couplings by using a feeler gauge or taper gauge between the couplings halves every 90 degrees. The coupling is in alignment when the hubs are the same distance apart at all points (see Figure 7 above).

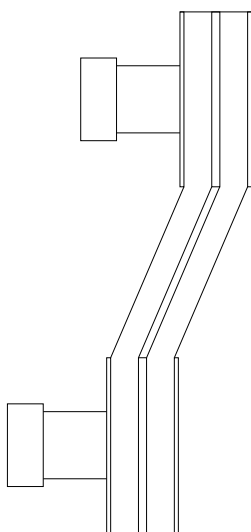
Check parallel adjustment by laying a straightedge across both coupling rims at the top, bottom, and side. When the straightedge rests evenly on both halves of the coupling, the coupling is in horizontal parallel alignment. If the coupling is misaligned use a feeler gauge between the coupling and the straightedge to measure the amount of misalignment.

V-Belt Drives

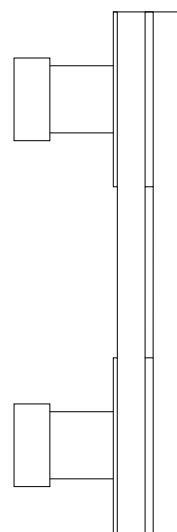
When using V-belt drives, the power source and the pump must be parallel. Use a straightedge along the sides of the pulleys to ensure that the pulleys are properly aligned (see Figure 8 below). In drive systems using two or more belts, make certain that the belts are a matched set; unmatched sets will cause accelerated belt wear.



MISALIGNED: SHAFTS NOT PARALLEL



MISALIGNED: SHAFTS NOT IN LINE



ALIGNED: SHAFTS PARALLEL AND SHEAVES IN LINE

Figure 8. Alignment of V-Belt Driven Pumps

Tighten the belts in accordance with the belt manufacturer's instructions. If the belts are too loose, they will slip; if the belts are too tight, there will be excessive power loss and possible bearing failure. Select pulleys that will match the proper speed ratio; over speeding the pump may damage both pump and power source.

DANGER!



Do not operate the pump without the guard in place over the rotating parts. Exposed rotating parts can catch clothing, fingers, or tools, causing severe injury to personnel.

SECTION C – OPERATION

Review all **SAFETY** information in Section A.

Follow instructions on all tags, labels and decals attached to the pump.

WARNING!

This pump is designed to handle mild industrial corrosives, mud or slurries containing large entrained solids. Do not attempt to pump volatile; corrosive, or flammable liquids which may damage the pump or endanger personnel as a result of pump failure.

CAUTION!

Pump speed and operating conditions must be within the performance range shown on page 20 - figure 9.

8. PRIMING

Install the pump and piping as describe in **INSTALLATION**. Make sure that the piping connections are tight, and that the pump is securely mounted. Check that the pump is properly lubricated (see **LUBRICATION** in **MAINTENANCE AND REPAIR**).

This pump is self-priming, but the pump should never be operated unless there is liquid in the pump casing.

CAUTION!

Never operate this pump unless there is liquid in the pump casing. The pump will not prime when dry. Extend operation of a dry pump will destroy the seal assembly.

Add liquid to the pump casing when:

1. The pump is being put into service for the first time.
2. The pump has not been used for a considerable length of time.
3. The liquid in the pump casing has evaporated.

Once the pump casing has been filled, the pump will prime and reprime as necessary.

WARNING!

After filling the pump casing, reinstall and tighten the fill plug. Do not attempt to operate the pump unless all connecting piping is securely installed. Otherwise, liquid in the pump forced out under pressure could cause injury to personnel.

To fill the pump, remove the pump casing fill cover or fill plug in the top of the casing, and add clean liquid until the casing is filled. Replace the fill cover or fill plug before operating the pump.

9. STARTING

Consult the operations manual furnished with the power source.

Rotation

The correct direction of pump rotation is counterclockwise when facing the impeller. The pump could be damaged and performance adversely affected by incorrect rotation. If pump performance is not within the specified limits (see the curve on page 20), check the direction of power source rotation before further troubleshooting (figure 9).

If an electric motor is used to drive the pump, remove V-belts, couplings, or otherwise disconnect the pump from the motor before checking motor rotation. Operate the motor independently while observing the direction of the motor shaft, or cooling fan.

If rotation is incorrect on a three-phase motor, have a qualified electrician interchange any of the phase wires to change direction. If rotation is incorrect on a single-phase motor, consult the literature supplied with the motor for specific instructions.

10. OPERATION

Lines with a Bypass

If an Automatic Air Release Valve has been installed, the valve will automatically open to allow the pump to prime, and automatically close after priming is complete (see **INSTALLATION** for Air Release Valve operation).

Lines without a Bypass

Open all valves in the discharge line and start the power source. Priming is indicated by a positive reading on the discharge pressure gauge or by a quieter operation. The pump may not prime immediately because the suction line must first fill with liquid. If the pump fails to prime within five minutes, stop it and check the suction line for leaks.

After the pump has been primed, partially close the discharge line throttling valve in order to fill the line slowly and guard against excessive shock pressure which could damage pipe ends, gaskets, sprinkler heads, and any other fixtures connected to the line. When the discharge line is completely filled, adjust the throttling valve to the required flow rate.

WARNING!

Do not operate the pump against a closed discharge throttling valve for long periods of time. If operated against a closed discharge throttling valve, pump components will deteriorate, and the liquid could come to a boil, build pressure, and cause the pump casing to rupture or explode.

Leakage

No leakage should be visible at pump mating surfaces, or at pump connections or fittings. Keep all line connections and fittings tight to maintain maximum pump efficiency.

Liquid Temperature and Overheating

The **maximum** liquid temperature for this pump is 71° C. Do not apply it at a higher operating temperature.

Overheating can occur if operated with the valves in the suction or discharge lines closed. Operating against closed valves could bring the liquid to a boil, build pressure, and cause the pump to rupture or explode. If overheating occurs, stop the pump and allow it to cool before servicing it. Refill the pump casing with cool liquid.

DANGER!

Allow an over-heated pump to cool before servicing. Do not remove plates, covers, gauges, or fittings from an overheated pump. Liquid within the pump can reach boiling temperatures, and vapour pressure within the pump can cause parts being disengaged to be ejected, with great force. After the pump cools, drain the liquid from the pump by removing the casing drain plug. Use caution when removing the plug to prevent injury to personnel from hot liquid.

As safeguard against rupture or explosion due to heat, this pump is equipped with a pressure relief valve which will open if vapour pressure within the pump casing reaches a critical point. If overheating does occur, stop the pump immediately and allow it to cool before servicing it. Approach any overheated pump cautiously. It is recommended that the pressure relief valve assembly be replaced at each overhaul, or any time the pump casing overheats and activates the valve. Never replace this valve with a substitute which has not been specified or provided by Remko.

Strainer Check

If a suction strainer has been shipped with the pump or installed by the user, check the strainer regularly, and clean it as necessary. The strainer should also be checked if pump flow rate begins to drop. If a vacuum suction gauge has been installed, monitor and record the readings regularly to detect strainer blockage.

Never introduce air or steam pressure into the pump casing or piping to remove a blockage. This could result in personal injury or damage to the equipment. If back flushing is absolutely necessary, liquid pressure **must** be limited to 50% of the maximum permissible operating pressure show on the pump performance curve.

Pump Vacuum Check

With the pump inoperative, install a vacuum gauge in the system, using pipe dope on the threads. Block the suction line and start the pump. At operating speed the pump should pull a vacuum of 508 mm or more of mercury. If it does not, check for air leaks in the seal, gasket, or discharge valve.

Open the suction line, and read the vacuum gauge with the pump primed and at operation speed. Shut off the pump. The vacuum gauge reading will immediately drop proportionate to static suction lift, and should then stabilize. If the vacuum reading falls off rapidly after stabilization, an air leak exists. Before checking for the source of the leak, check the point of installation of the vacuum gauge.

11. STOPPING

Never halt the flow of liquid suddenly. If the liquid being pumped is stopped abruptly, damaging shock waves can be transmitted to the pump and piping system. Close all connecting valves slowly.

On engine driven pumps, reduce the throttle speed slowly and allow the engine to idle briefly before stopping.

CAUTION!



If the application involves a high discharge head, gradually close the discharge throttling valve before stopping the pump.

After stopping the pump, lock out or disconnect the power source to ensure that the pump will remain inoperative.

WARNING!



Do not operate the pump against a closed discharge throttling valve for long periods of time. If operated against a closed discharge throttling valve, pump components will deteriorate, and the liquid could come to a boil, build pressure, and cause the pump casing to rupture or explode.

Cold Weather Preservation

In below freezing conditions, drain the pump to prevent damage from freezing. Also, clean out any solids by flushing with a hose. Operate the pump for approximately one minute; this will remove any remaining liquid that could freeze the pump rotating parts. If the pump will be idle for more than a few hours, or if it has been pumping liquids containing a large amount of solids, drain the pump, and flush it thoroughly with clean water. To prevent large solids from clogging the drain port and preventing the pump from completely draining, insert a rod or stiff wire in the drain port, and agitate the liquid during the draining process. Clean out any remaining solids by flushing with a hose.

12. BEARING TEMPERATURE CHECK

Bearings normally run at higher than ambient temperatures because of heat generated by friction. Temperatures up to 71° C are considered normal for bearings, and they can operate safely to at least 82° C.

Checking bearing temperatures by hand is inaccurate. Bearing temperatures can be measured accurately by placing a contact-type thermometer against the housing. Record this temperature for future reference.

A sudden increase in bearing temperature is a warning that the bearings are at the point of failing to operate properly.

Bearing overheating can also be caused by shaft misalignment and/or excessive vibration.

When pumps are first started, the bearings may seem to run at temperatures above normal. Continued operation should bring the temperatures down to normal levels.

SECTION D - TROUBLESHOOTING

Review all SAFETY information in Section A.

WARNING!

Before attempting to open or service the pump:

1. Familiarize yourself with this manual.
2. Lock out or disconnect the power source to ensure that the pump will remain inoperative.
3. Allow the pump to cool if overheated.
4. Check the temperature before opening any covers, plates, or plugs.
5. Close the suction and discharge valves.
6. Vent the pump slowly and cautiously.
7. Drain the pump.

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP FAILS TO PRIME	Not enough liquid in casing.	Add liquid to casing. See PRIMING .
	Suction check valve contaminated or damaged.	Clean or replace check valve.
	Air leak in suction line.	Correct leak.
	Lining of suction hose collapsed.	Replace suction hose.
	Leaking or worn seal or pump gasket.	Check pump vacuum. Replace leaking or worn seal or gasket.
	Suction lift or discharge head too high.	Check piping installation and install bypass line if needed. See INSTALLATION .
	Strainer clogged.	Check strainer and clean if necessary.
EXCESSIVE NOISE	Cavitation in pump.	Reduce suction lift and/or friction losses in suction line. Record vacuum and pressure gauge readings and consult local representative or factory.
	Pumping entrained air.	Locate and eliminate source of air bubble.
	Pump or drive not securely mounted.	Secure mounting hardware.
	Impeller clogged or damaged.	Clean out debris; replace damaged parts.
BEARINGS RUN TOO HOT	Bearing temperature is high, but within limits.	Check bearing temperature regularly to monitor any increase.
	Low or incorrect lubricant.	Check for proper type and level of lubricant.
	Suction and discharge lines not properly supported.	Check piping installation for proper support.
	Drive misaligned.	Align drive properly.

TROUBLE	POSSIBLE CAUSE	PROBABLE REMEDY
PUMP STOPS OR FAILS TO DELIVER RATED FLOW OR PRESSURE	Air leak in suction line. Lining of suction hose collapsed. Leaking or worn seal or pump gasket. Strainer clogged. Suction intake not submerged at proper level or sump too small. Impeller or other wearing parts worn or damaged. Impeller clogged. Pump speed too slow. Discharge head too high. Suction lift too high.	Correct leak. Replace suction hose. Check pump vacuum. Replace leaking or worn seal or gasket. Check strainer and clean if necessary. Check installation and correct submergence as needed. Replace worn or damaged parts. Check that impeller is properly centred and rotates. Free impeller of debris. Check driver output; check belts or couplings for slippage. Install bypass line. Measure lift with vacuum gauge. Reduce lift and/or friction losses in suction line.
PUMP REQUIRES TOO MUCH POWER	Pump speed too high Discharge head too low. Liquid solution too thick. Bearing(s) frozen.	Check driver output; check that sheaves or motor rpm are correctly sized. Adjust discharge valve. Dilute if possible. Disassemble pump and check bearing(s).
PUMP CLOGS FREQUENTLY	Liquid solution too thick. Discharge flow too slow. Suction check valve or foot valve clogged or binding.	Dilute if possible. Open discharge valve fully to increase flow rate, and run power source at maximum governed speed. Clean valve.

SECTION E – PUMP MAINTENANCE AND REPAIR

MAINTENANCE AND REPAIR OF THE WEARING PARTS OF THE PUMP WILL
MAINTAIN PEAK OPERATING PERFORMANCE

13. PERFORMANCE CURVE

STANDARD PERFORMANCE FOR PUMP MODEL RS 150

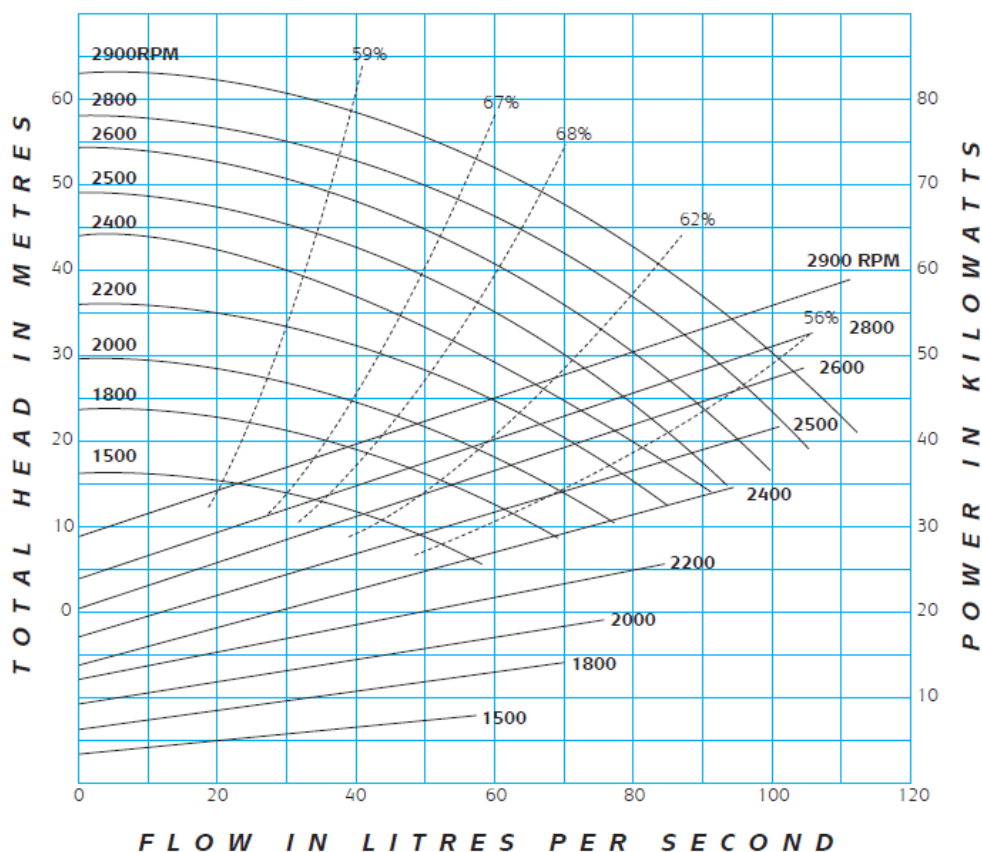


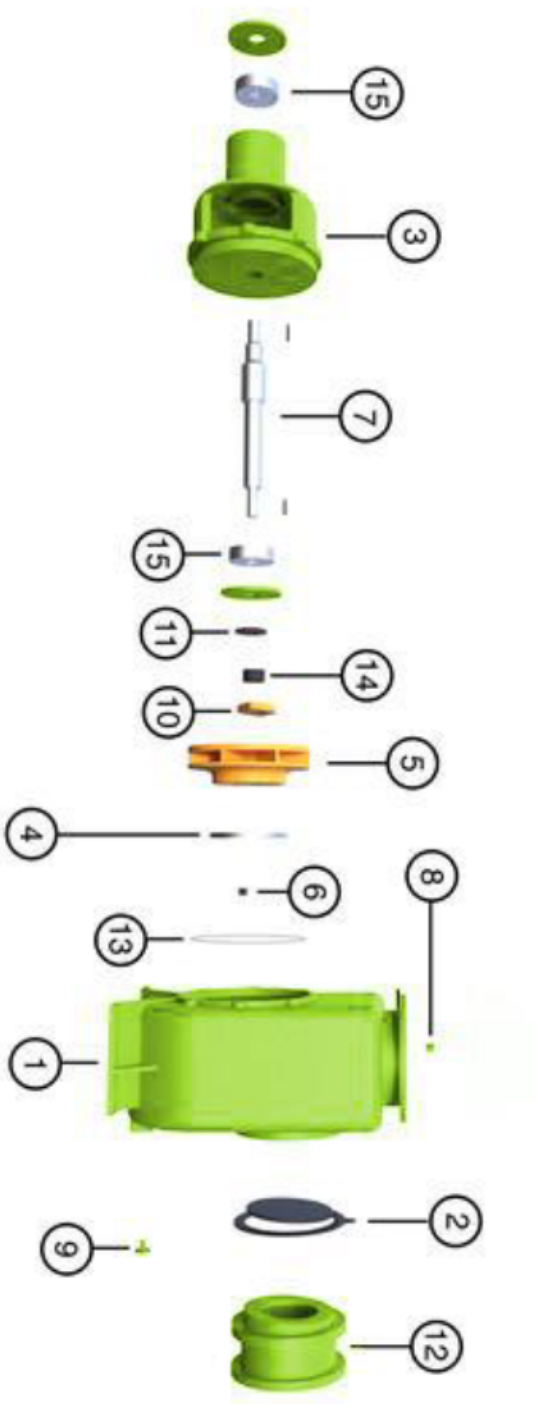
Figure 9. Pump Performance Curve

Based on 21° C clear water at sea level with minimum suction lift. Since pump installations are seldom identical, your performance may be different due to such factors as viscosity, specific gravity, elevation, temperature, and impeller trim.

CAUTION!

Pump speed and operating condition points must be within the continuous performance range shown on the curve.

EXPLODED DRAWING & PARTS LIST



Item #	Description	Part #	Item #	Description	Part #
1	Pump Casing	N/A	9	Drain Plug	903849
2	Rubber Flap (Check Valve)	903348	10	Gland Follower	903558
3	Bearing Housing	N/A	11	Water Slinger	N/A
4	Wear Ring	903559	12	Suction Flange	N/A
5	Impeller	903316	13	Casing O-ring	903319
6	Impeller Nut	903318	14	Gland Packing	903386
7	Shaft	902352	15	Bearings	902353
8	Priming Plug	903848			

Figure 10. Pump Model

NOTES

[illegible]

WARRANTY TERMS & CONDITIONS

Pumping units manufactured by Remko, are guaranteed to be free from defects in material and workmanship for one year from date of shipment from factory. The obligation under this Warranty, statutory or otherwise, is limited to replacement or repair at factory or at a point designated by Remko, of such as part as shall appear to us upon inspection at such point, to have been defective in material or workmanship.

This Warranty does not obligate Remko to bear the cost of labour or transportation charges in connection with replacement or repair of defective parts; nor shall it apply to a pump upon which repairs or alterations have been made unless authorized by Remko.

In no event shall Remko be liable for consequential damages or contingent liabilities arising of the failure of Remko pump or parts there of to operate properly.



1800 333 424

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